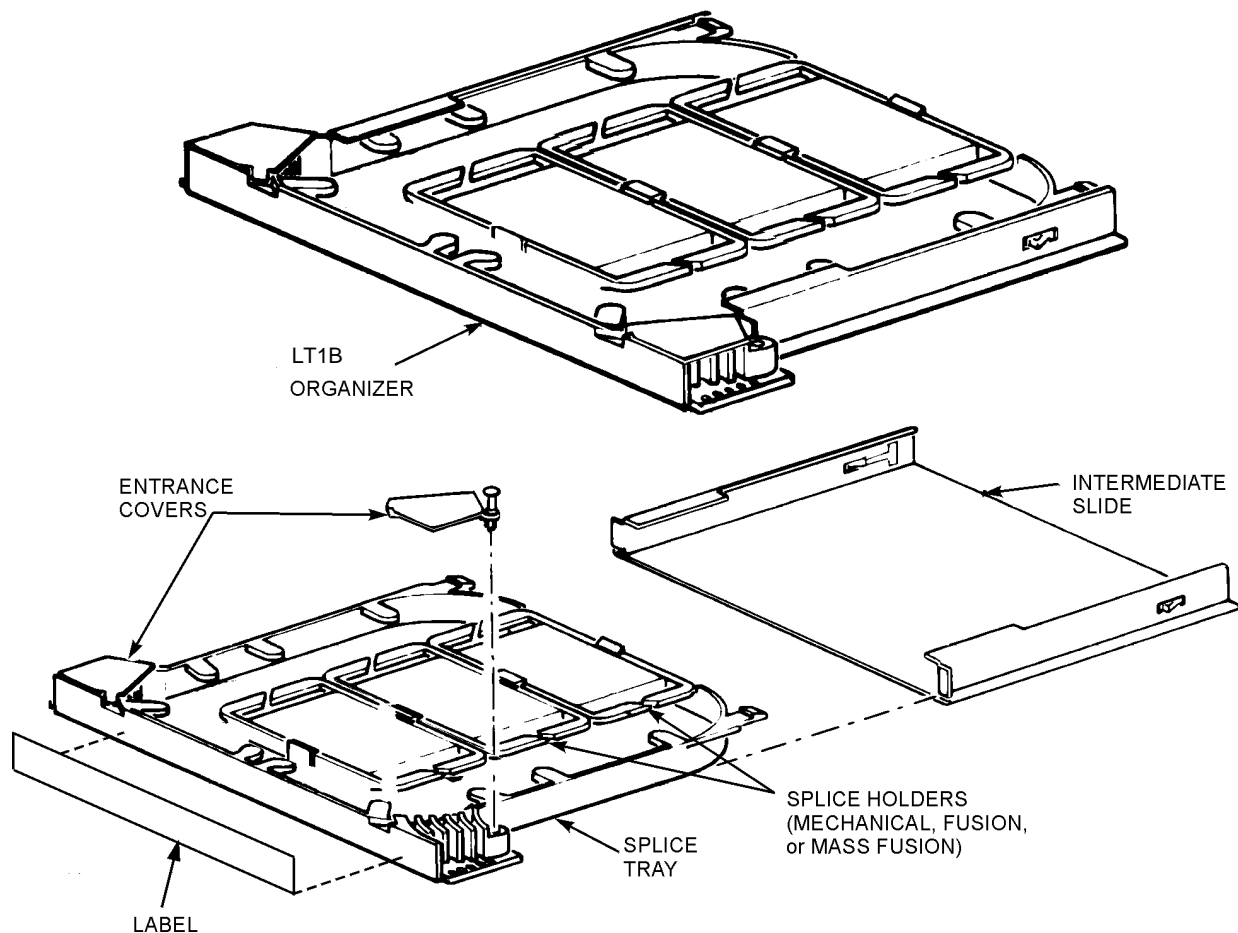

STEP 1—IDENTIFY PARTS

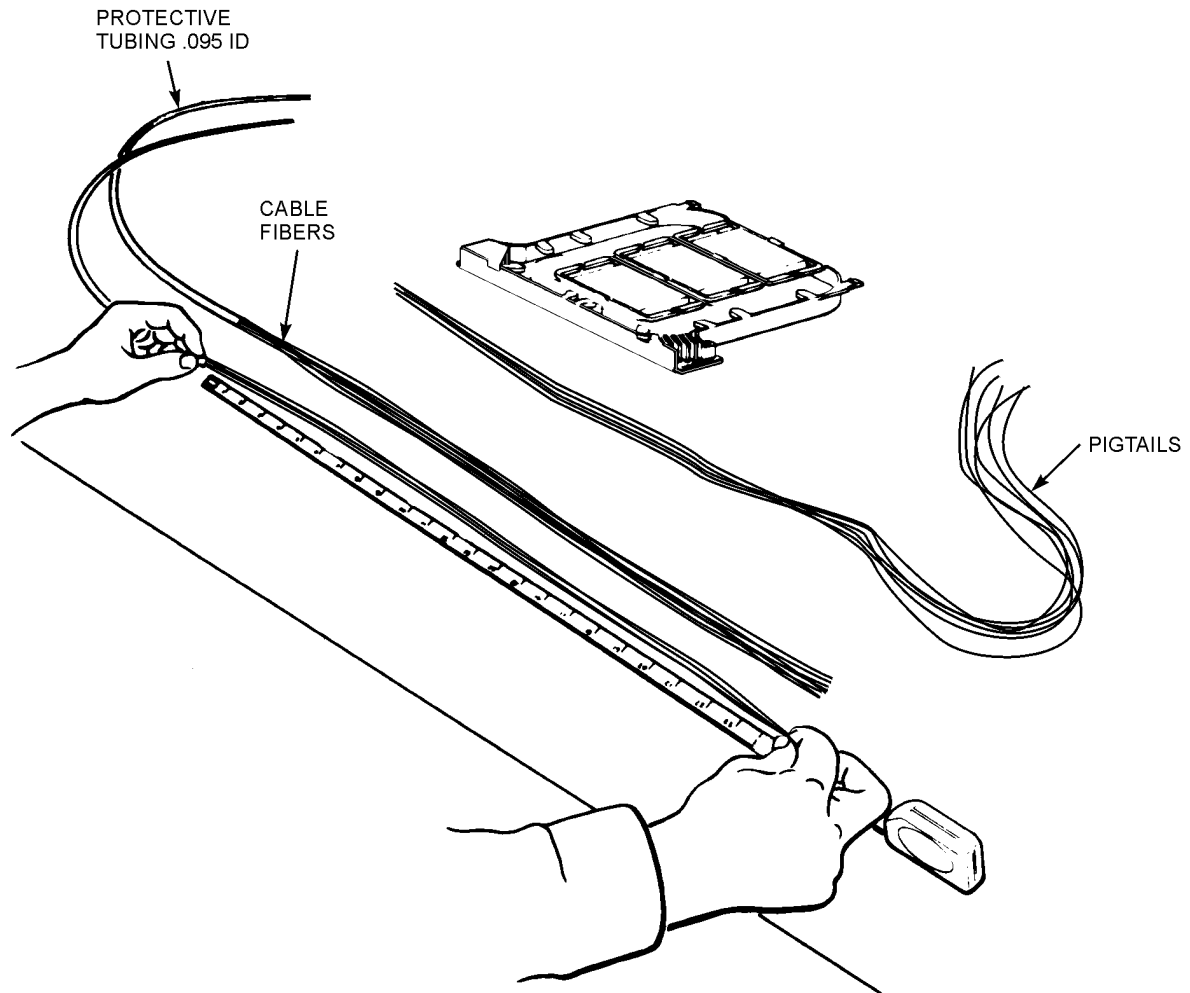


PARTS LIST: Foam Strip

(Included) 25-foot (7.62 m) coil of protective tubing (0.095 ID)

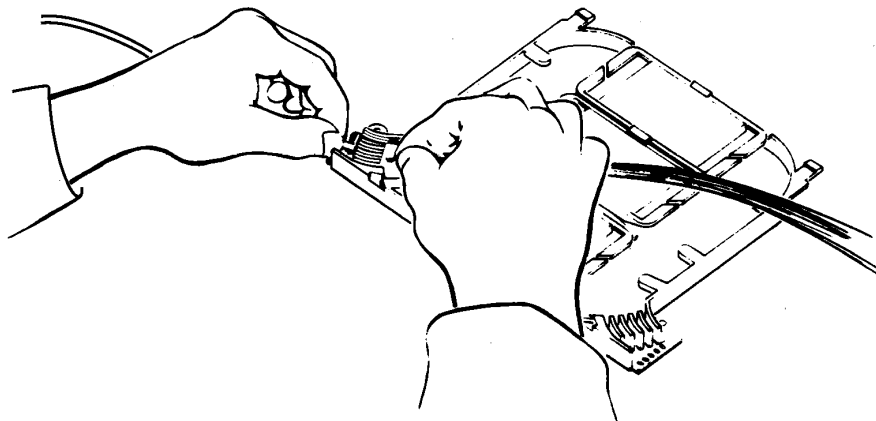
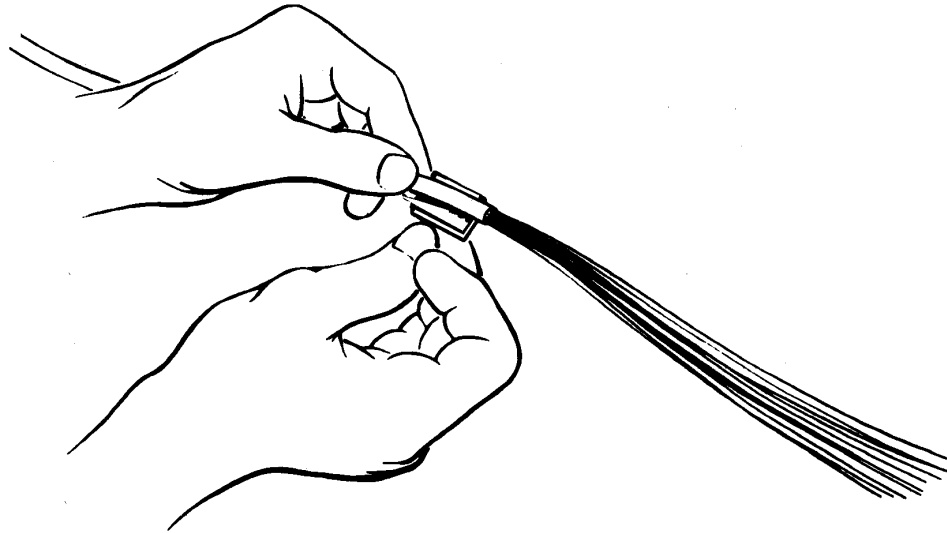
1. Insert organizer assembly into lightguide shelf or cabinet and extend splice tray for easy access. Remove splice tray from intermediate slide for remote splicing.
2. Remove the entrance covers.

STEP 2—INSTALL PROTECTIVE TUBING AND MEASURE CABLE FIBER LENGTH



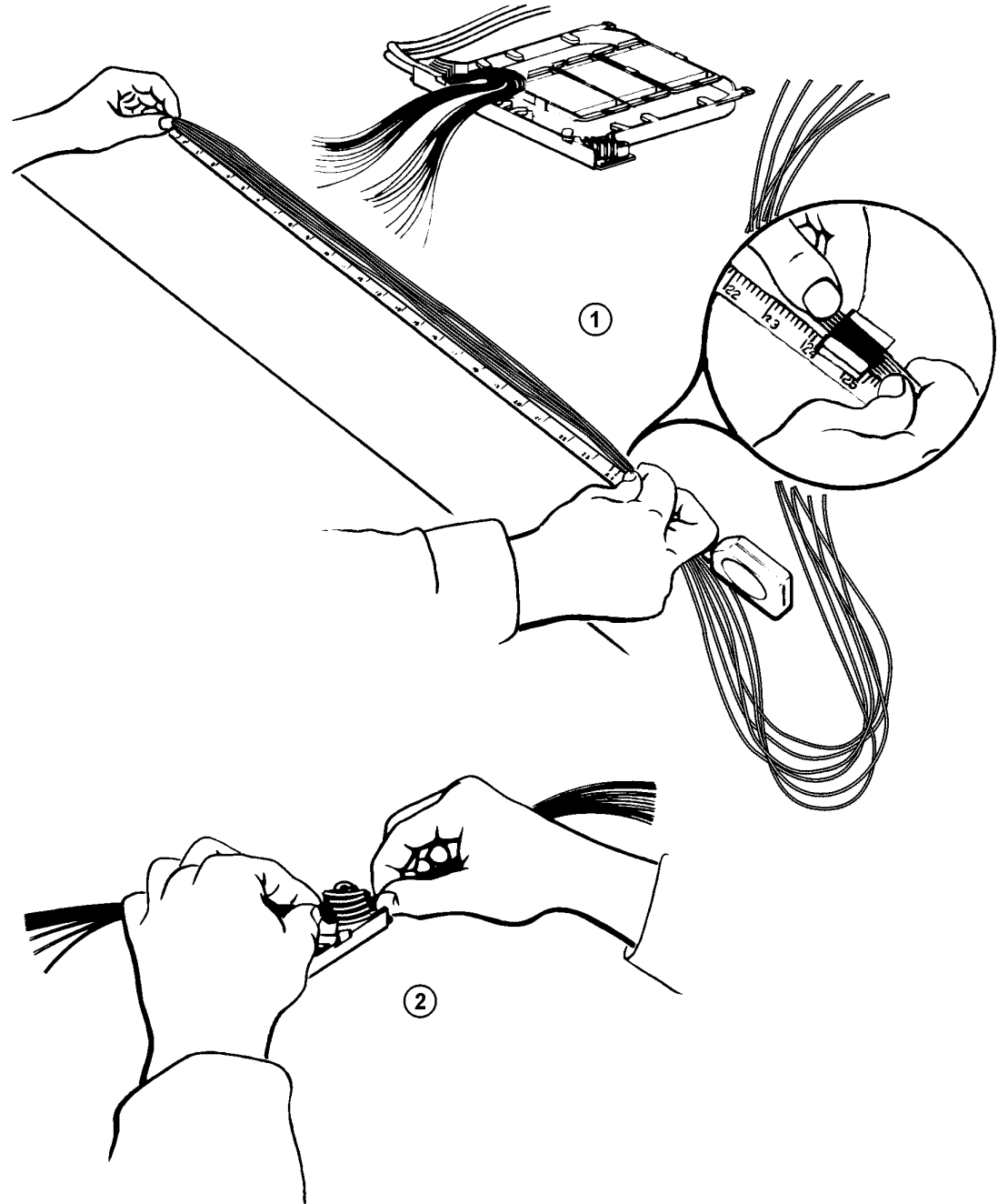
1. Cut protective tubing to length required and insert cable fibers through tubing.
2. Trim the fibers 24 inches (610 mm) from end of protective tubing.

STEP 3—APPLY STRAIN RELIEF



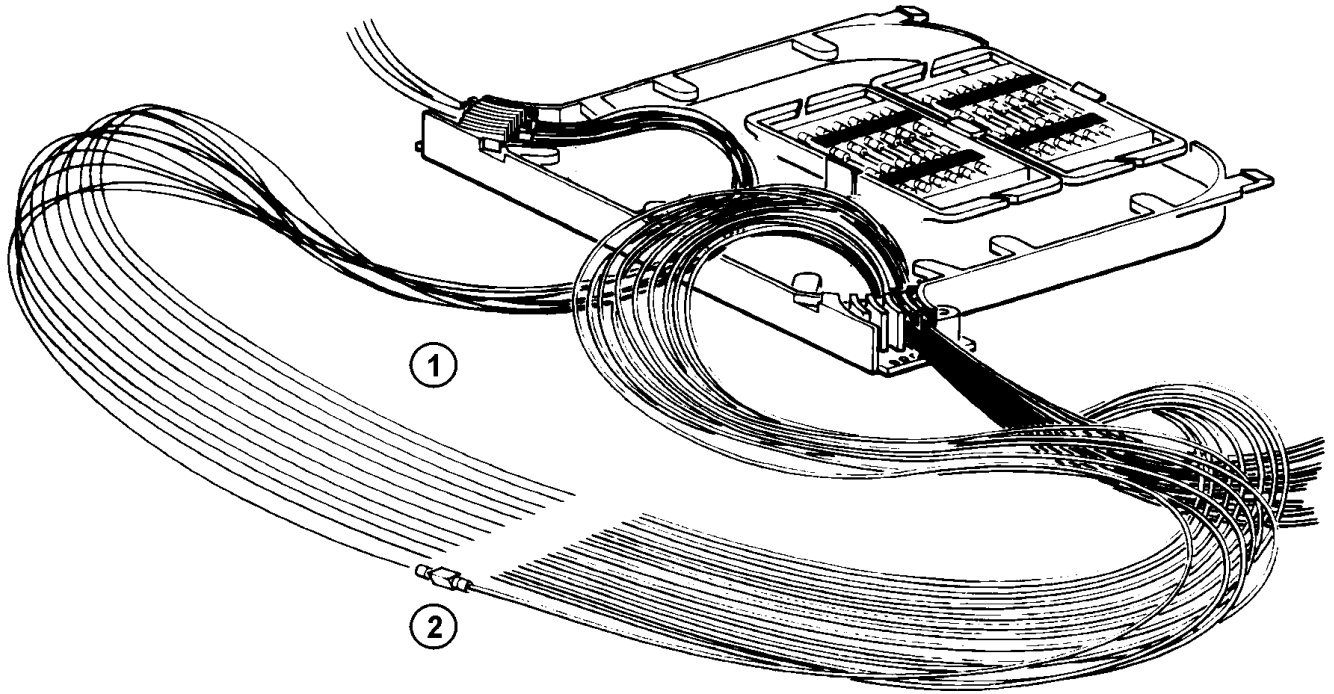
1. Cut a 1-1/4 inch (32 mm) length of adhesive-backed foam to use for strain relief.
2. Peel the paper wrapping from foam. Do not touch the exposed adhesive.
3. Place the protective tubing on the adhesive surface of the foam.
4. Gently squeeze the adhesive sides together around the protective tubing and insert it into a splice tray slot.

STEP 4—MEASURE PIGTAILS AND APPLY STRAIN RELIEF TO EACH OF THEM



1. Measure 24-inch (610 mm) lengths for pigtails and attach them to the adhesive surface of the foam strips (strain relief). Up to six pigtails can be placed on each strain relief.
2. Gently squeeze the adhesive sides together around the pigtails. Place each group of pigtails in a slot on the splice tray.

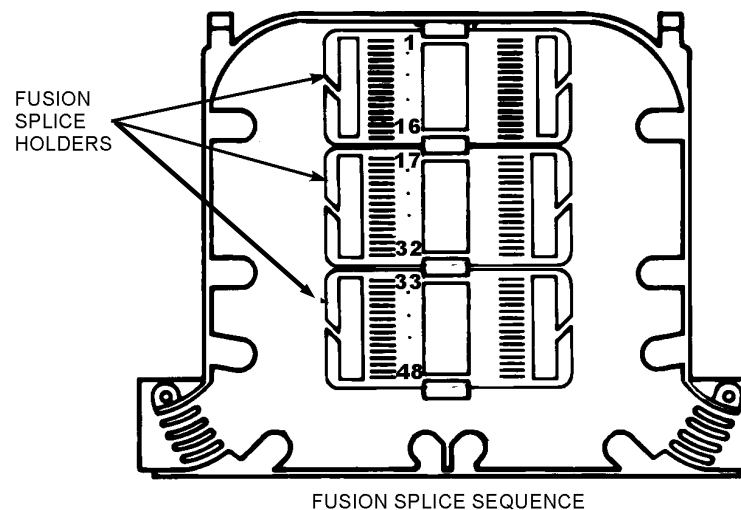
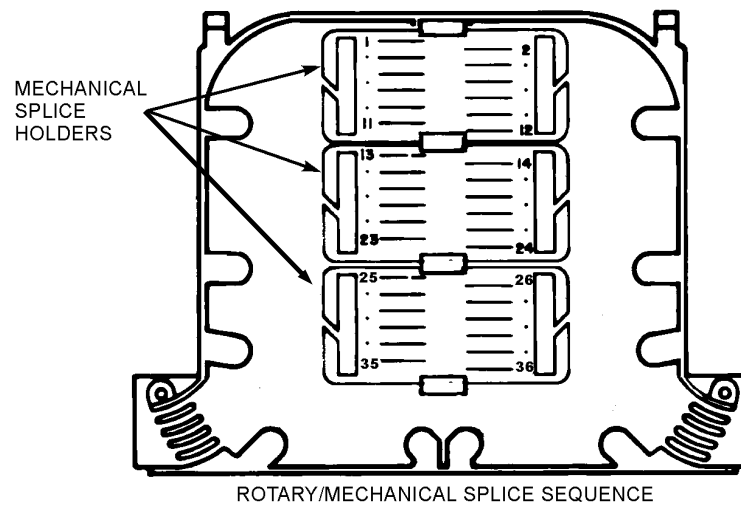
STEP 5—PREPARE THE FIBERS AND SPLICE THEM



1. Untangle the fibers and lay them flat on a clean work surface.
2. Complete all necessary splicing.

Note – Only 2 splice trays are illustrated for easy understanding of fiber layout

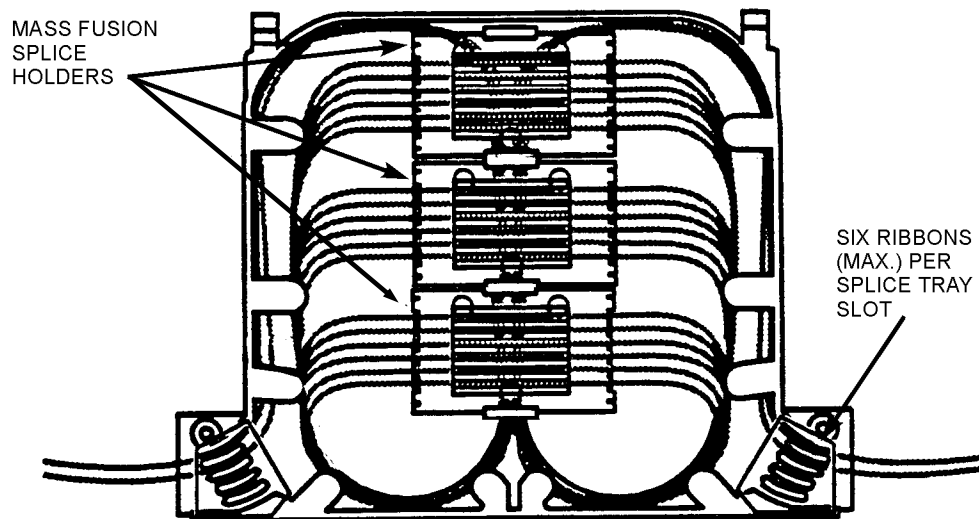
STEP 6—DETERMINE THE PROPER SPLICE SEQUENCE



Place the splices in the splice holders in the recommended sequential order shown in the figures on previous pages.

- **Note:** The position numbers shown on the splice holders in the figures are for information only. No numbers appear on the actual holders.
- **Note:** See **(ROUTING & STORING THE FIBER)** section for a detailed explanation of the fiber routing procedure.

STEP 6—DETERMINE THE PROPER SPLICE SEQUENCE (Continued)

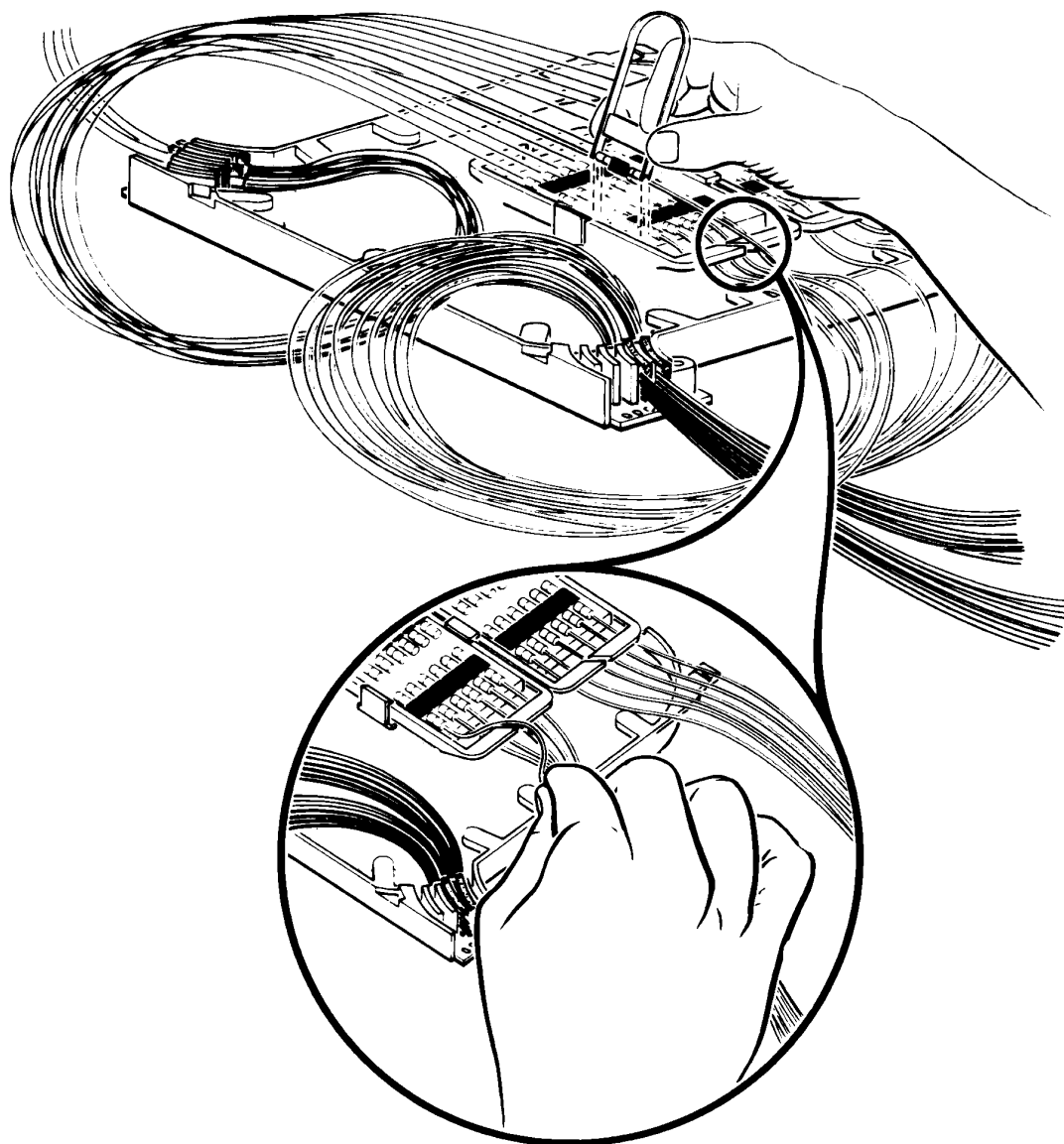


Note: See additional **(ROUTING & STORING THE FIBER)** section for illustration of the fiber routing procedure.

FOR MASS FUSION SPLICES:

1. Place up to six ribbons in each splice tray slot.
2. Cut two 1-1/4 inch (32 mm) sections of adhesive-backed foam to use as strain relief for each slot.
3. Remove the paper from the foam to expose the adhesive. Do not touch the adhesive.
4. Remove the ribbon(s) from the slot and press them against the adhesive surface of the foam.
5. Gently squeeze the adhesive sides together around the ribbon(s).
6. Place the adhesive surface from the other section of foam on the opposite side of the ribbon(s), forming a sandwich. Place the ribbon back in the splice tray slot.
7. Repeat Steps 3 through 7 for each of the other ribbons.
8. Install the left and right entrance covers and engage their fasteners.
9. Slide the splice organizer into the shelf while dressing the slack to the sides and bottom.

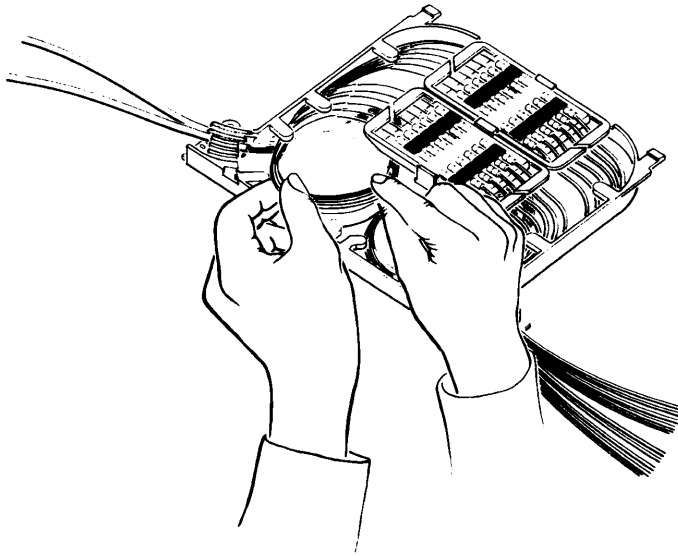
STEP 7—PLACE THE SPLICES



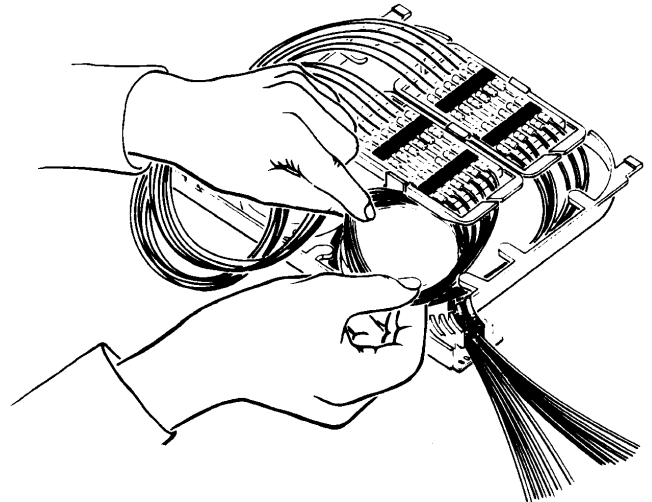
1. Place the splices in the splice holder, dressing the fibers as shown above.

Note – Only 2 splice trays are illustrated to show cable layout

STEP 8—ROUTING & STORING THE FIBER



Left Side Storing

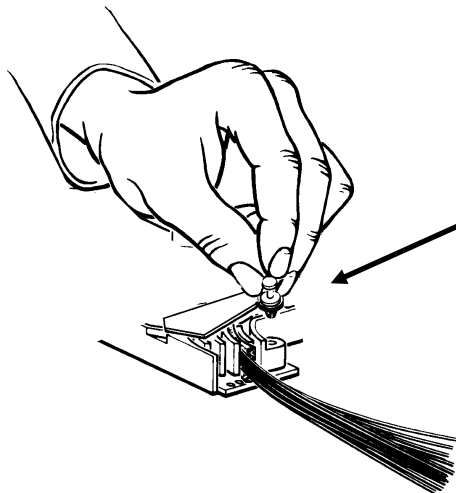


Right Side Storing

Note – Only 2 splice trays are illustrated for easy understanding

When splicing is complete gently slide and tuck single fiber or ribbon fiber to **left side** or **right side** of organizer compartment towards the rear of the organizer as illustrated.

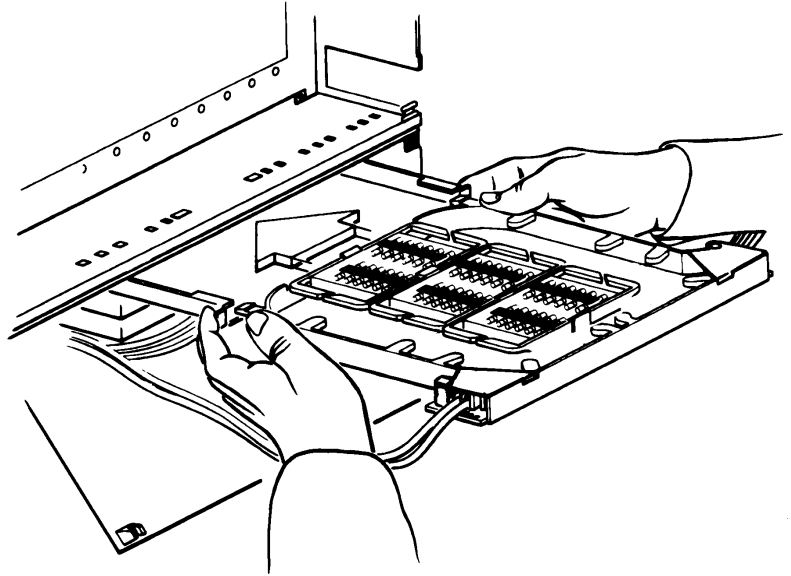
STEP 9—REPLACE THE ENTRANCE COVERS



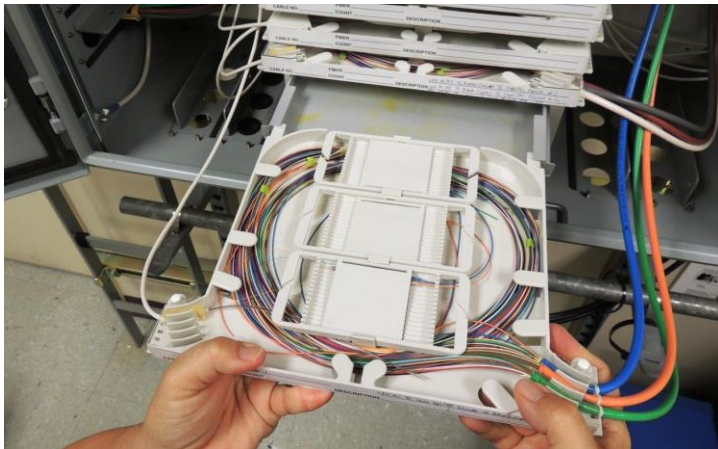
Install the left and right entrance covers and engage their fasteners.

STEP 10—INSTALL THE SPLICE TRAY

1. Install the intermediate slide to the shelf, if it was not put in place during Step 1.
2. Hold the slide with your index finger, while pressing down on the rear tabs of the splice tray with your thumb. Insert the tray into the intermediate slide.



STEP 11—DRESS THE SLACK



Slide the splice organizer into the shelf while dressing the slack to sides and bottom.

